

ABSTRACT OF THE DISCLOSURE

The present invention is a welded portion constitution between a first member (38) and a second member (33), comprising an inclined portion (3) provided on an end portion of at least one of the first member (38) and second member (33), and a weld bead (5) provided so as to cover at least a part of the inclined portion (3). According to the present invention, the strength of the welded joint portion can be improved without increasing the sheet thickness of the first member (38) or second member (33), and without increasing the number of components.